

ABSTRACT

A personal ornament having a white coating layer comprises a base article made of a metal, and a white-colored stainless steel coating layer formed by a dry  
5 plating process on at least a part of the surface of the base article. Another personal ornament having a white coating layer comprises a base article made of a nonferrous metal, an underlying plating layer formed on the surface of the base article, and a white-colored  
10 stainless steel coating layer formed by a dry plating process on at least a part of the surface of the underlying plating layer.

A process for producing a personal ornament having a white outermost layer comprises steps of forming a base  
15 article of the personal ornament by machining a metal; washing and degreasing the surface of the base article; cleaning the base article by bombard cleaning in the dry plating apparatus; and forming a white-colored stainless steel coating layer on the base article surface by a dry  
20 plating process. Another process for producing a personal ornament having a white outermost layer comprises steps of forming a base article of the personal ornament from a nonferrous metal by machining; washing and degreasing the surface of the base article; forming on the surface of the  
25 base article an underlying plating layer by a wet plating

